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FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS (Alternative Form for Single Chamber, Completely Shop-Fabricated Vessels Only) As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

(A) 227159

Job # 21-1651

1. Manufactured and certified by Western Rock Bit Co. Ltd., 510-77th Ave. S.E., Calgary, Alta. T2H 1X3
2. Manufactured for Poco Petroleum Ltd., 600, 205-5th Ave. S.W., Calgary, Alta.
3. Location of installation Craigmyle Gas Plant, Craigmyle, Alta.
4. Type Horizontal 27796A C4936.2134 8511-68D 1985
5. The chemical and physical properties of all parts meet the requirements of material specifications of the ASME BOILER AND PRESSURE VESSEL CODE. The design, construction, and workmanship conform to ASME Rules, Section VIII, Division 1 1983

6. Shell: SA516-70 19.76 Nil 2743 12125
7. Seams: Welded, Dbl. Butt Full 100 Welded, Dbl. Butt Partial 4
8. Heads: (a) Matl. SA516-70 (b) Matl. SA516-70

Table with 10 columns: Location (Top, Bottom, Ends), Minimum Thickness, Corrosion Allowance, Crown Radius, Knuckle Radius, Elliptical Ratio, Conical Apex Angle, Hemispherical Radius, Flat Diameter, Side to Pressure (Convex or Concave). Rows (a) and (b) show End, 19.62mm, Nil, 2:1 S.E., Concave.

If removable, bolts used (describe other fastenings) (Matl., Spec. No., Gr., Size, No.)

9. MAWP 1724 kPa at max. temp. 46 C
Min. temp. (when less than -30 C) C. Hydro., pneu., or comb. test pressure 2586 kPa

Table with 10 columns: Purpose (Inlet, Outlet, Drain), No, Diam or Size, Type, Matl, Nom Thk, Reinforcement Matl, How Attached, Location. Rows: Liquid In, Liquid Out, Vapour.

11. Supports: Skirt No Lugs No Legs 4 Other Saddle Pads Attached Shells - Welded

12. Remarks: Manufacturer's Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report: 68.66m3 LPG Storage Tank Heads Stress Relieved @ 594 C for 1 Hour Surface Area = 113.8 m2 Registration Dwg. # 8510-93D

CERTIFICATE OF SHOP COMPLIANCE
We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division 1. "U" Certificate of Authorization No. 13-551 expires July 19, 1986.
Date 85/12/17 Co. name Western Rock Bit Co. Ltd., Signed [Signature]

CERTIFICATE OF SHOP INSPECTION
Vessel constructed by Western Rock Bit Co. Ltd., at 1026 Western Drive, Crossfield, Alta.
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of Alberta and employed by Provincial Government.
have inspected the component described in this Manufacturer's Data Report on Dec 17, 1985, and state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME Code, Section VIII, Division 1. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
Date 85-12-17 Signed [Signature] Commissions [Signature]