

FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS
 (Alternative Form for Single Chamber, Completely Shop or Field Fabricated Vessels Only)
 As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

JOB 31-1100
AS 524080
 May 12/05

- Manufactured and certified by Maxfield Inc. 1026 Western Drive, Crossfield, Alberta T0M 0S0
(Name and address of manufacturer)
 - Manufactured for Seminole Canada Energy Company Suite 1000, 530-8th Ave. SW Calgary, AB T2P 3S8
(Name and address of purchaser)
 - Location of Installation 7-7-6-15 w of 2 Saskatchewan
 - Type: HORIZONTAL (Mfg's serial No.) 38797A (C.R.N.) P6554.21345 (Name and Address) 2000-0313D Rev C (Drawing No.) N/A (Mfg's Bd No.) 2005 (Year built)
 - The chemical and physical properties of all parts meet the requirements of material specifications of the ASME BOILER AND PRESSURE VESSEL CODE. The design, construction, and workmanship conform to ASME Rules, Section VIII, Division 1 2001 Year
- To 2003 Addendum(s) N/A Code Case No. N/A Special Service per UO-129(4)

- Shell: SA516-70 Mat'l (Spec No., Grade) NIL Cor Allow (In.) g Diam I.D. (In. A In.) 59' 9" Length (Overall) (In. A In.) 8
- Seams: TYPE No. 1 FULL R.T. (Spot or Full) 100% Effic. (%) N/A TYPE No. 1 N/A *Spot 70% 8
- Heads: (a) Mat'l SA516-70 (Spec No., Grade) N/A (b) Mat'l SA516-70 (Spec No., Grade) N/A

If removable, bolts used (describe other fastenings) N/A

9. MAWP 250 (Internal) N/A (External) psi at max. temp. 115 (Internal) N/A (External) °F

Min. design metal temp. -20 °F at 250 psi. Hydro, pneu., or comb. test pressure 327 psi.

10. Nozzles, inspection and safety valve openings:

Purpose (Inlet, Outlet, Drain)	No.	Diam. or Size	Type	Mat'l.	Nom Thk.	Reinforcement Mat'l	How Attached	Location
Liquid/Vapour	2	3"	CL150 RFWN	SA105N/SA1068	.300"	SA516-70	UW16.1(c)	Shell
Liquid	1	4"	CL150 RFWN	SA105N/SA1068	.337"	SA516-70	UW16.1(c)	Shell
Liquid/Bridle/Purge	4	2"	CL150 RFWN	SA105N/SA1068	.218"	INHERENT	UW16.1(c)	Shell
See Attached U4								

- Supports: Skirt Yes Lugs 0 Legs 0 Other Saddles (Describe) Attached Shell Welded (Where and How)
 - Remarks: Manufacturer's Partial Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report: 30,000 USWG 108" ID LPG Storage Vessel Capacity 4005 cu. Ft (113.4 cu M) Manufacturer's Drawing 2005-0121D Rev D
- *Spot per UW1(a)(5)(b) Impact Test: No, Exempt per UG20(f)(1-5) Safety Relief Valve per UG125 by Others
- Vessel For Non-Corrosive Service

CERTIFICATE OF SHOP/FIELD COMPLIANCE

We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division 1, "U" Certificate of Authorization No. 13.551 Expires JULY 24, 2005

Date MAY 12 2005 Co. name Maxfield Inc. Signed [Signature]

CERTIFICATE OF SHOP/FIELD INSPECTION

Vessel constructed by Maxfield Inc. at 1026 Western Drive, Crossfield, Alberta

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of Alberta and employed by ABSA MAY 12 2005 and state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME Code, Section VIII, Division 1. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date MAY 12 2005 Signed [Signature] Commissions ALTA #58

(Authorized Inspector) (Mfg's Board (Incl. endorsements), State, Prov. and No.)

